ALL-FILL®, AMS, MATEER-BURT, & SPEE-DEE SELF-FEEDING AUGERS

Self-Feeding Augers are used for non free-flowing powders such as bakery mixes, carbon, talcum powder, etc. They are commonly used with a slow speed agitator blade, a high speed (Type D) agitator blade, and a Lip Funnel. For products that drip at the end of the fill, a Drip Washer is often installed. Use this page to specify new and replacement Self-Feeding Augers used with All-Fill, Inc.®, AMS, Mateer-Burt, and Spee-Dee auger filling machines. Mateer-Burt augers are specified in Form 654.

DIME	NSIONS		1	
A:	Overall Length:	-	D —	Part Number ——• Located Here
B:	Stem Diameter:	- M	В	Escated Here
C1:	Rod Diameter:	L = F		_
C2:	Rod Diameter:	-		- 11
D:	Overflight Diameter:	. -	G	
E:	Diameter:	-		
F:	Pitch:	-		
G:	Stem Length:	- -		
H:	Straight Flight:	•	C1	
l:	Flight Thickness:	F	A	
J:	Depth of Thread:			-
J2:	Type of Thread:	-	\mathcal{H}_{-}	1
K:	Pin Location:	_		
L:	Pin Diameter:	-		
M:	Pin Length:			
N:	Flight Relief:YesNo			_
MATERIAL OF CONSTRUCTION: J2				
WELD: Tack Continuous 1 Side Both Sides FINISH: Rough Grind Nylon Smooth High Polish				
STEM: Bayonet(shown) Other				

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